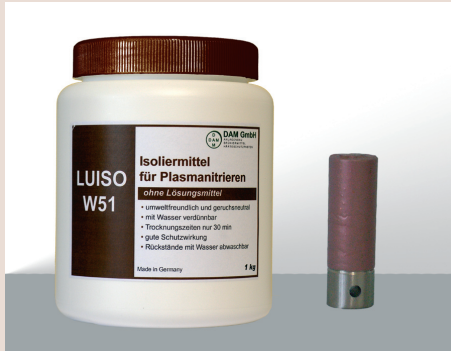


LUISO W51

for plasmanitriding

DAM Härtetechnik

www.stopoffpaints.com



- without solvents
- environment friendly and fragrance-free
- viscosity and course may be adjusted by water
- drying time appr. 30 minutes only
- good protection properties

Application

LUISO W51 is a fragrance-free and solvent-free stop off paint for plasmanitriding. The stop off paint is delivered ready for painting.

Before using, **LUISO W51** should be stirred up shortly and then applied with a paint brush. The work pieces to be treated must be free of grease and dirt! One layer is sufficient. To avoid evaporation the cans should be sealed after use. To restore normal viscosity the stop off paint can be diluted by adding up to 2 % water. No special thinners are necessary.

The dry off time for **LUISO W51** is 30 minutes. Unwanted paste residues may be removed easily with water.

After heat treatment **LUISO W51** residues may be removed by brushing or by sandblasting.

Packing

LUISO W51 to be delivered in PP-cans of 1, 5 or 10 kg.

Storage

LUISO W51 is sensitive to frost. Storage at room temperature is recommended. Opened cans should be sealed hermetically after use. Storage time should not exceed 12 months.



Contact

For further information please call us under telephone +49 (0)621 / 454 9 666

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Data

| | |
|---------------------|-----------------------|
| Consistency | painting |
| Thinning | up to 2 % water |
| Working temperature | room temperature |
| Drying time | 30 minutes only |
| Surface | at least 0,3 - 0,5 mm |
| Packing | PP-cans |
| Packing unit | 1 kg / 5 kg / 10 kg |
| Precaution | none |
| Storage | up to one year |

Awards

In 2004 the Economic Development Rheinland-Pfalz (ISB) GmbH awarded stop off paints LUISO a prize for the successful development and market introduction.

 **Economic Development
Rheinland-Pfalz**

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04/2008